

Robust Method for Addressing 12 Gbps Interoperability for High-Loss and Crosstalk-Aggressed Channels

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SEROM







#### Conundrum

 a: a question or problem having only a conjectural answer

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b: an intricate and difficult problem



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### Conjectural

- a: interpretation of omens
- b: a conclusion deduced by surmise or guesswork







# So, you probably asking "where is he going with these definitions?



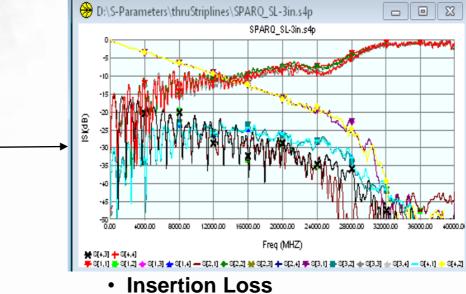






#### **Practical Channels Close Down Eyes for High Data Rates**

## S-Parameter Model of Channel



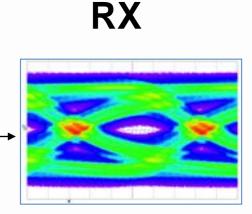
Impedance Variations

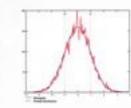
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Return Loss

Resonance

Crosstalk





n<sub>x</sub>

Gaussian Noise



TX







#### **The Problem or Conundrum Becomes:**

- 1. How do I open the eye?
- 2. What do I attack first?
- 3. How do I confirm my suspicions?

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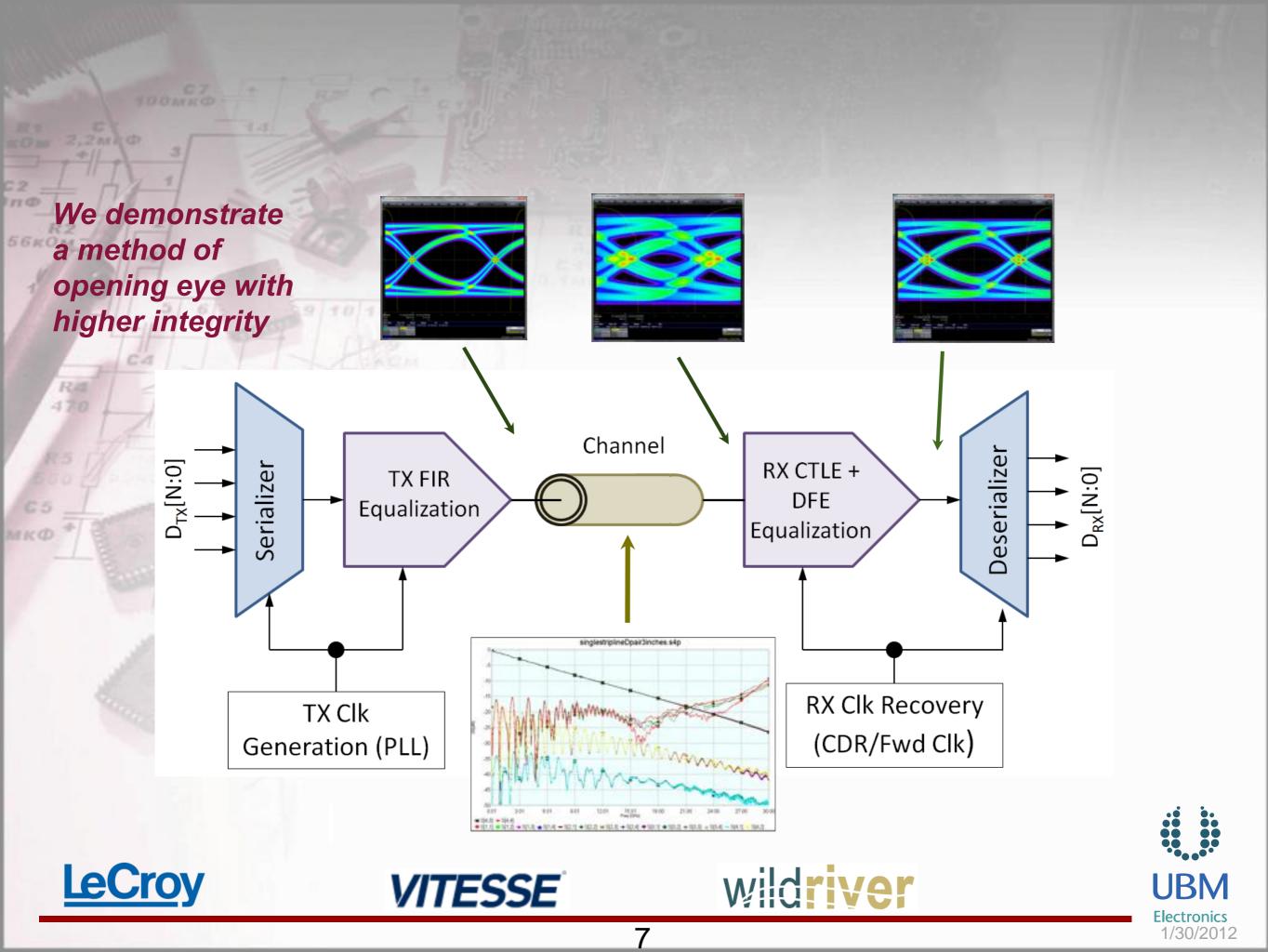
4. How do I optimize for both Loss and Crosstalk aggression

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5. How do I develop a concerted method to make my job easier!







#### The Method:

- Start with a Family of S-Parameter Models.
   Test the S-parameters
  - Tested for Passivity/Causality
  - Measurement Validated
- 3. Data-Mine the S-parameter in library

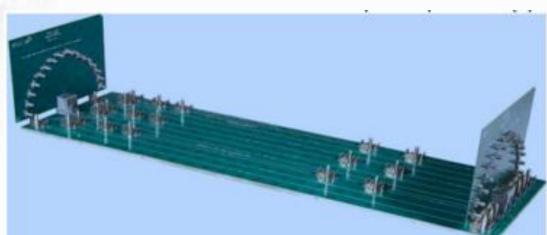
#### Sources of S-parameter Library



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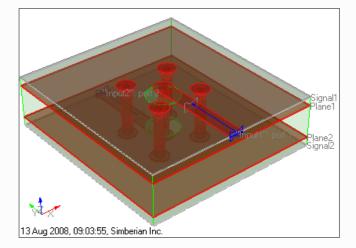
Integrated Channel Model Platforms

e



**Backplane - Application Specific** 

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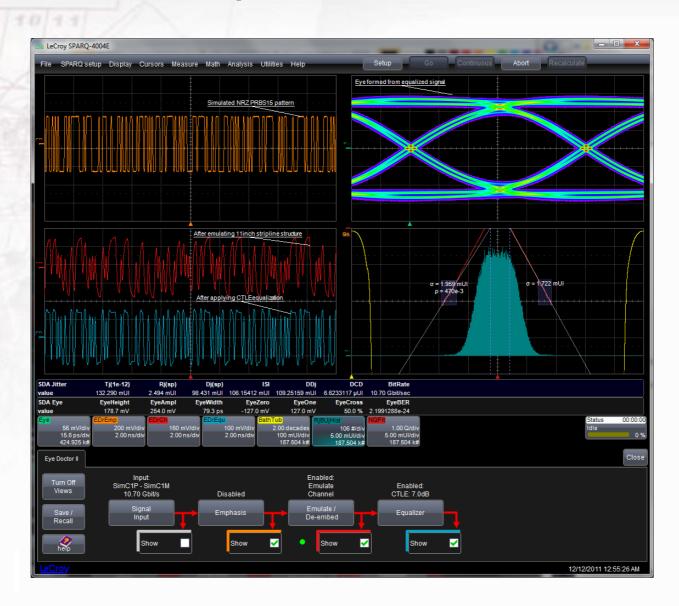
3D EM







# 4. Emulate Silicon SERDES architecture with EDA tool. We create a perfect TX/RX.



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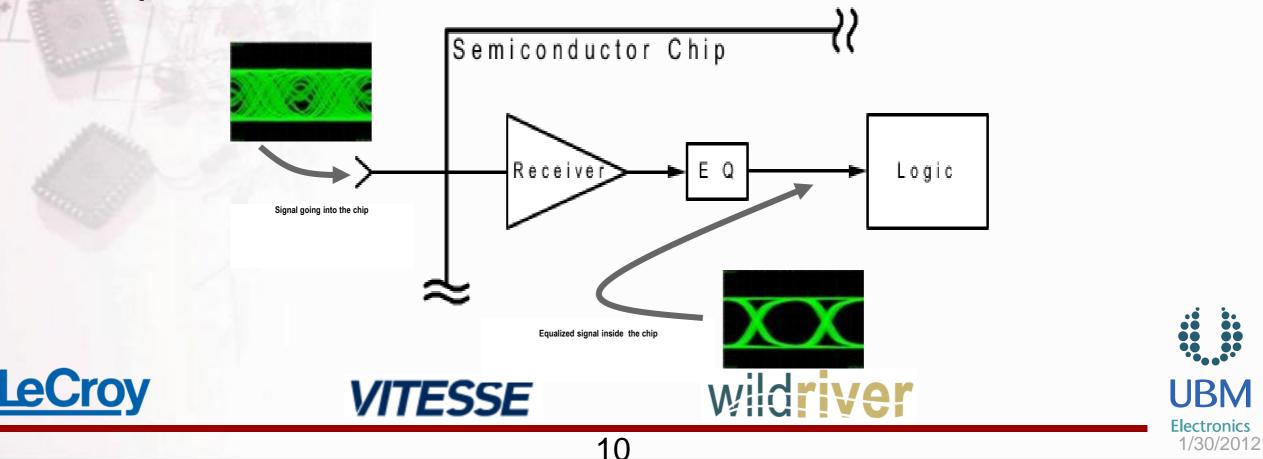
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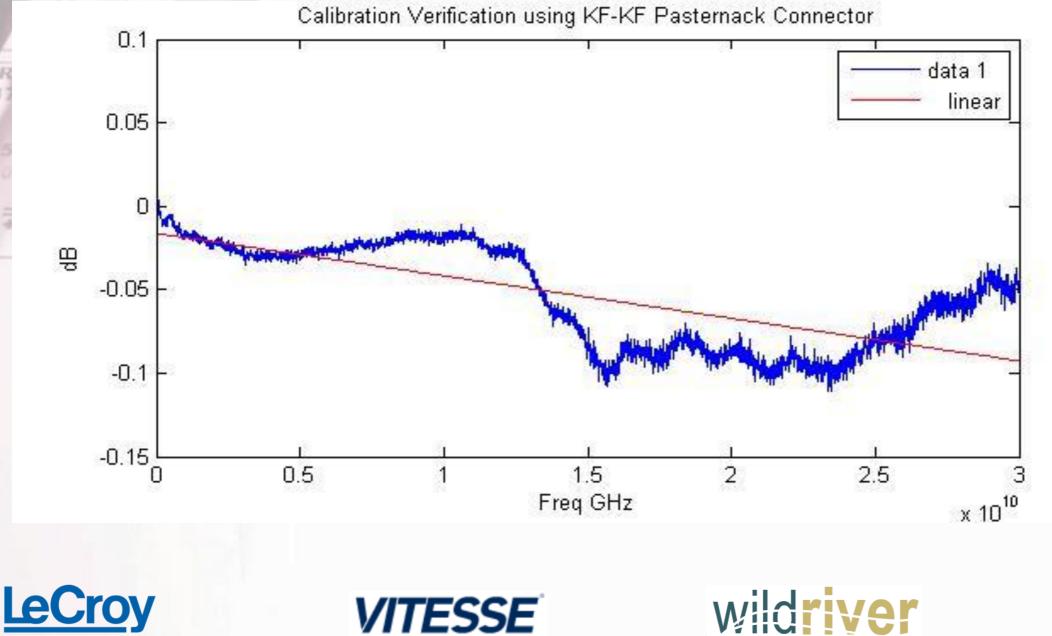
- 5. After EDA tool optimization establishes optimal eye opening, implement physical silicon+Channel, monitor eye internally
- 6. Correspond to EDA tool optimized result
- 7. Optionally add crosstalk aggression and reoptimize.



#### Good S-parameters start with Good Calibration! Simple Cal Verification

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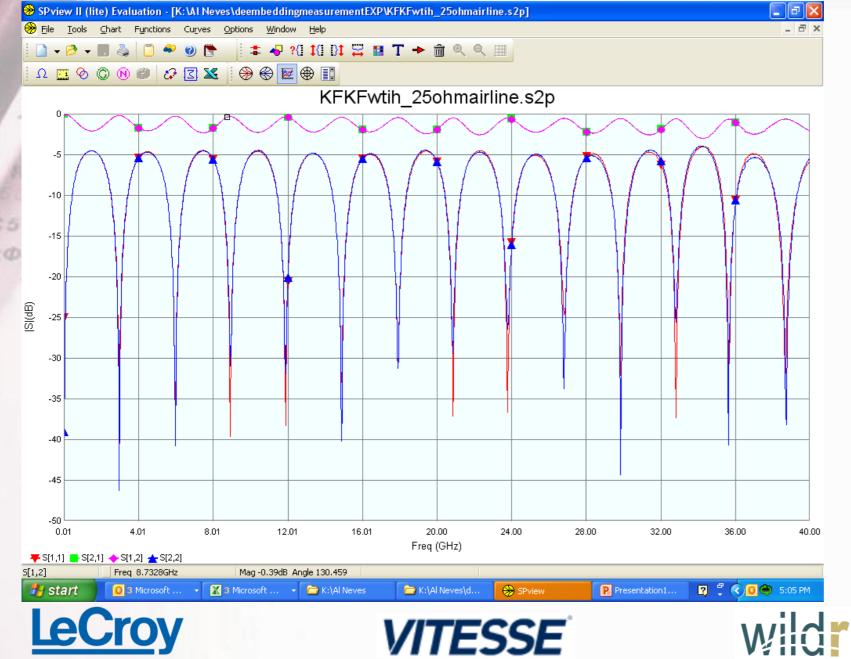
#### Cal verification using precision airlines First, examine transmission aberrations, then return loss mag

 $R_2$ 



## Resonant structure like Beatty Standard are excellent for calibration validation

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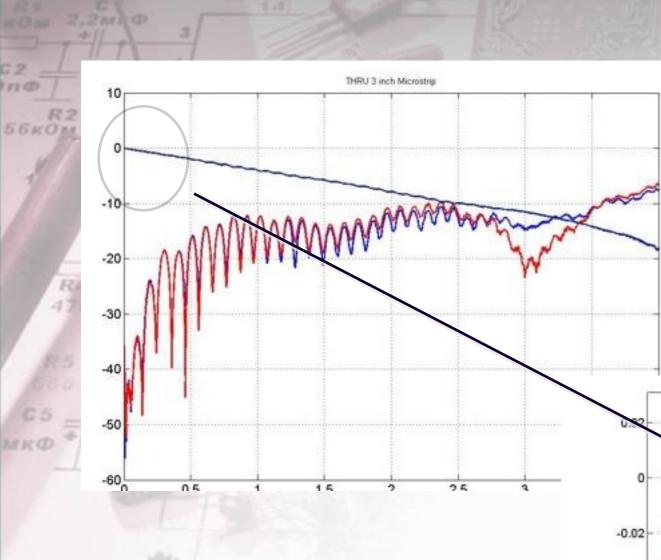


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This Structure has obvious, out to 40GHz:

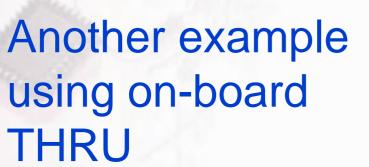
- 1. Symmetry
- 2. Reciprocity
- 3. Low Distortion/abberation
- 4. High Dynamic range





#### **Example of Simple THRU for TRL:**

Simple check of obvious Passivity Violations. The check of |S21|>1 is NOT sufficient however!



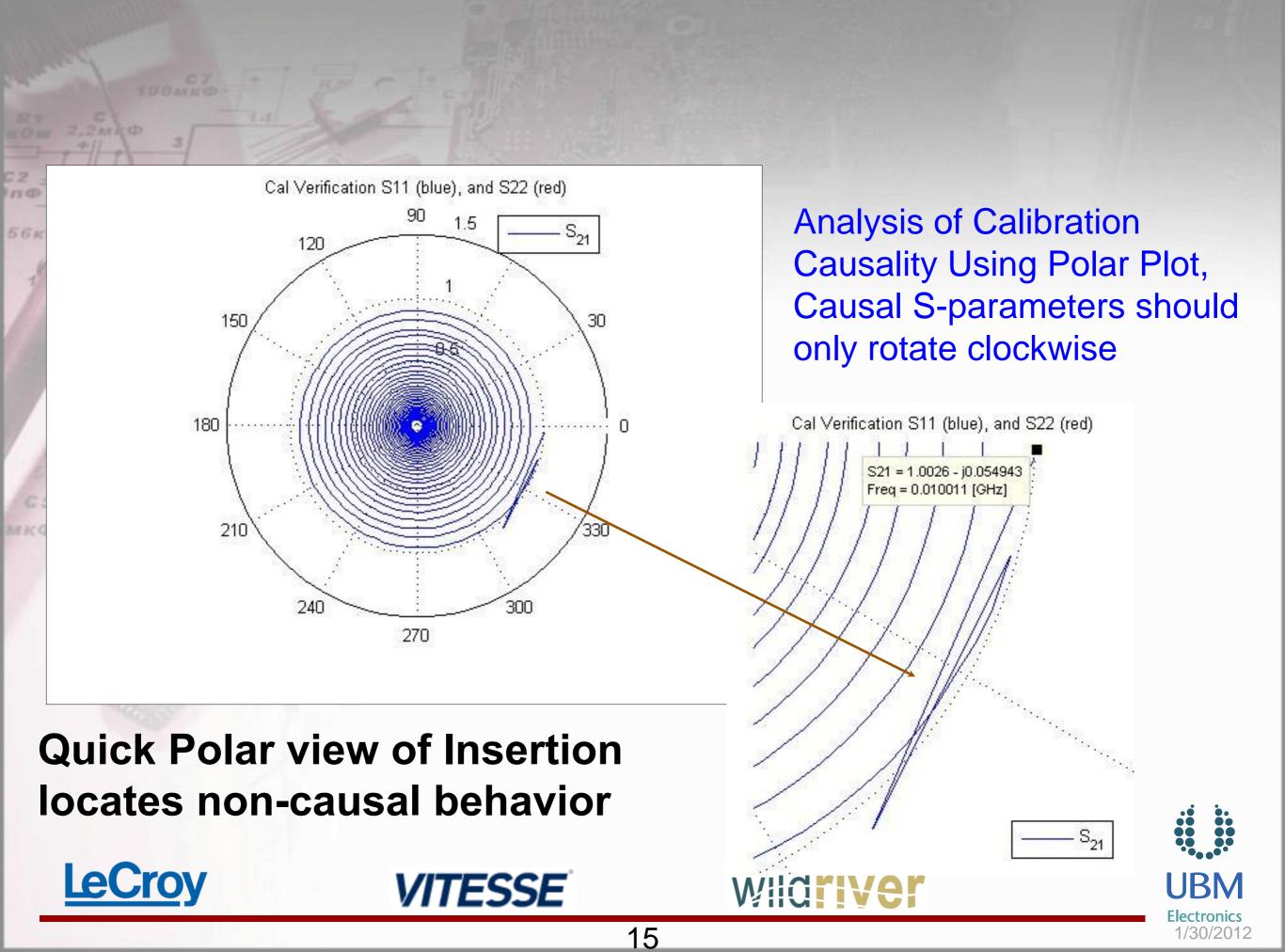
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## Now, lets discuss Data -Mining....

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## **Data Mining the S-parameter Models**

S-parameters are too often treated as a "black box" Step 1 of the method: build an S-parameter library Data-mine your library learn all you can about your models

Five parameters are of particular interest:

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**7** Differential return loss

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- **7** Differential insertion loss
- **7** Differential time delay
- **7** Common time delay
- Mode conversion terms

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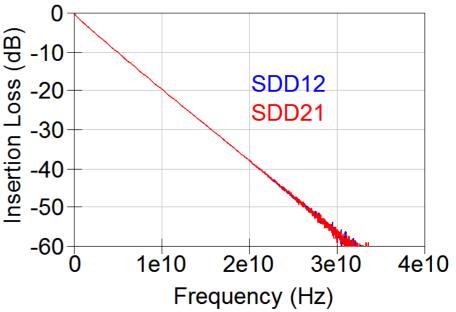
UBM Electronics

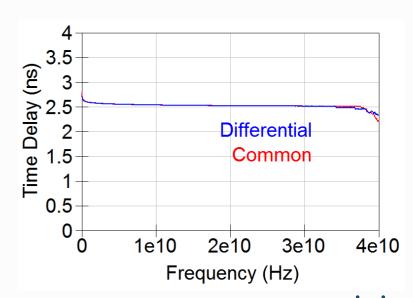
## Mining Differential & Commonsignal Insertion Loss

#### From SDD12 & SCC12 (or other IL S-params),

predict/measure:

- Channel bandwidth
  - Ex. -10db @ 5GHz
- Time delay through channel
  - 2.5 ns nominal, TD vs. frequency shows dispersion
  - Loss estimate
    - Slope: 2dB / GHz / 11in, or 2dB / GHz / 2.5ns
- Overall S-param quality (via comparison to SDD21 and SCC21)
  - Extremely close match





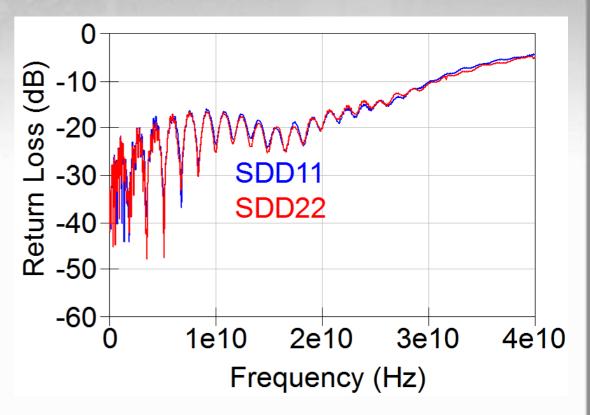


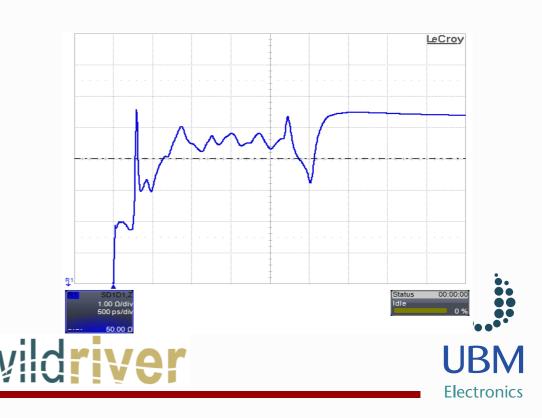


#### **Mining Return Loss S-parameters**

Frequency domain: **Ripple is evidence of mismatches DUT/port** impedance mismatch Trace/Launch mismatch Convert to time domain to: Calculate impulse, step response Calculate impedance profile, rho 7 **Understand local variations** 7 from nominal impedance Spatially locate unexpected impedance mismatches

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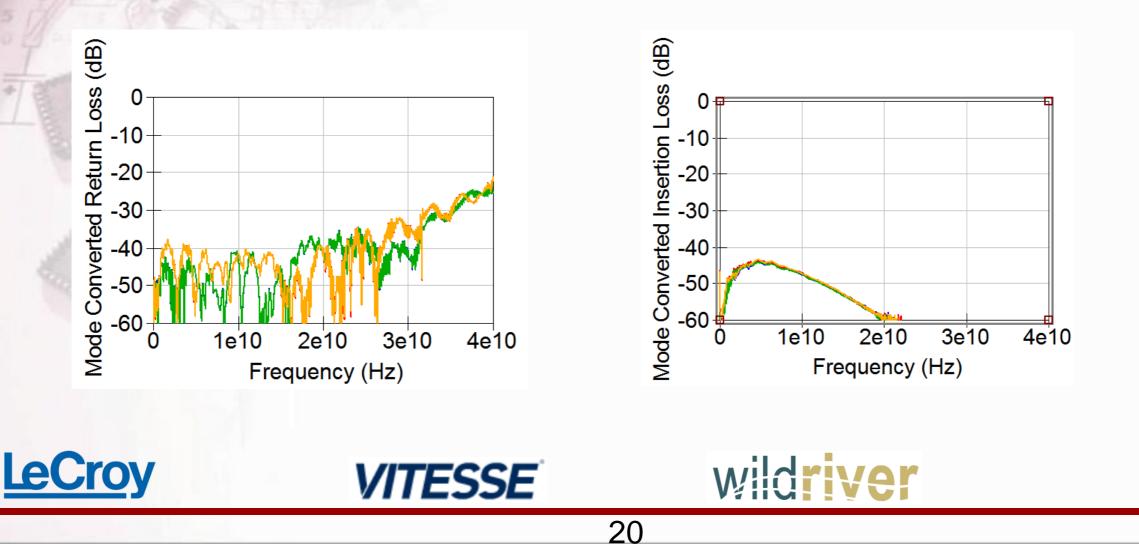


#### Mining Mode Conversion Sparameters

SDCxy and SCDxy is a result of differences between + and – nets

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Conversion from Differential to common causes latching issues



## Step II of the Method – Equalization Analysis

Understand the signal integrity impact of the S-params

- Tools are available to simulate eye:
- LeCroy Signal Integrity Studio
- Agilent ADS
- MATLAB
- Goal: determine what is required to open the eye
- Transmitter emphasis
- **7** CTLE
- 7 DFE
- 7 FFE

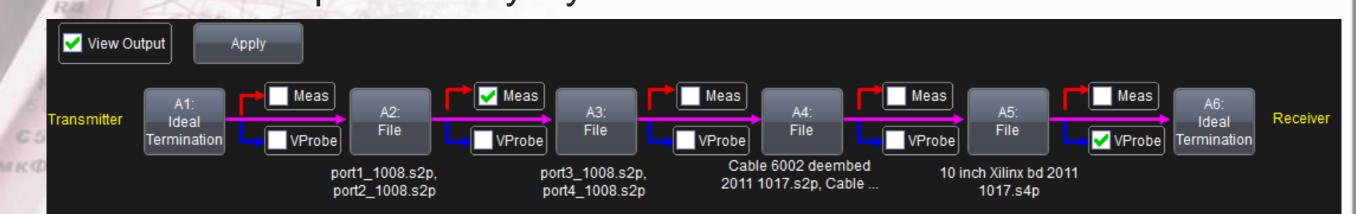






#### **Dealing with fixtures**

Tools are also available to calculate waveforms at any point in your circuit or to remove effects of fixtures
A Example: LeCroy EyeDoctor / VirtualProbe



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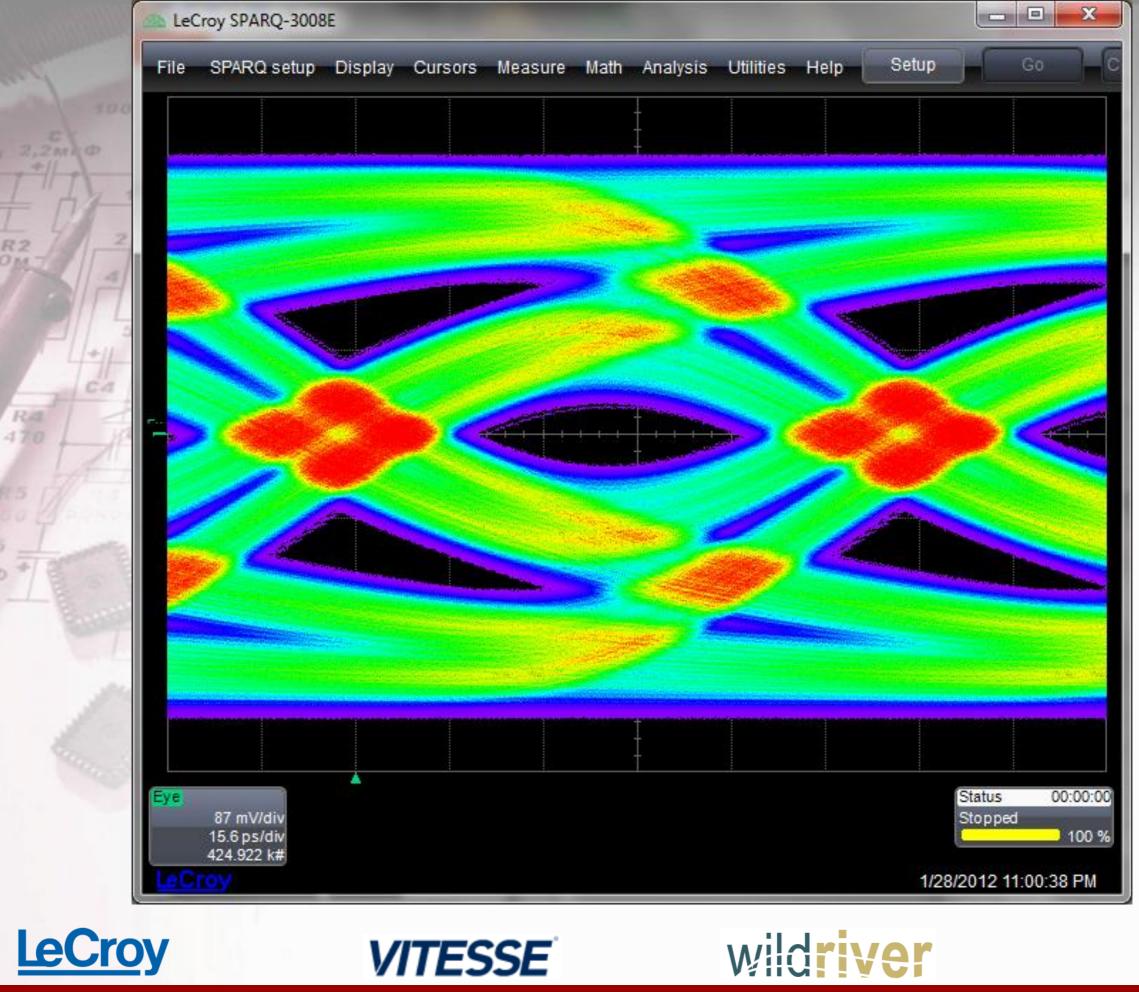






#### **Equalization Techniques**

Eye Doctor II Emphasis		qualizer CTLE Setup				
Enable Auto Add Pre Auto Remove Ga 6.0 dB	De 0: -497.631e-3 1: 1.497631	Continous Time Linear Equalizer (C Enable Auto Custom Custom Custom Custom Custom Custom Custom				
Jalizer DFE Setup Decision Feedback Equalizer (DFE) Taps Taps Childer Taps Childer Taps Childer Taps Childer Taps Childer Taps Childer Taps Childer Taps Childer Taps Childer Taps Childer Taps Childer Taps Childer Taps Childer Taps Childer Taps Childer Taps Childer Taps Childer Chi	Training Irain DFE Training Controls          Training Controls         Auto Find         Upper Level         150.00 mV	Jalizer FFE Setup Feed Forward Equalizer (FFE) Taps 5 Edit / View FFE Setup 2	Include In Training Train Training Controls Auto Find Levels Upper I 150.00 mV -150.00	Level Level		
LeCroy	Decision Feedback Equalization Taps # Taps Used 4 Deskew 00: 28 01: 1.4 02: 9.5 02: 9.	402e-3       06:       0e-6       11:         850e-3       07:       0e-6       12:         367e-3       08:       0e-6       13:         e-6       09:       0e-6       14:	0e-6       15:       0e-6         0e-6       16:       0e-6         0e-6       17:       0e-6         0e-6       18:       0e-6         0e-6       19:       0e-6	Clear Taps Erasure DFE Erasure Delta 0.0 µV		
Electronics 23						

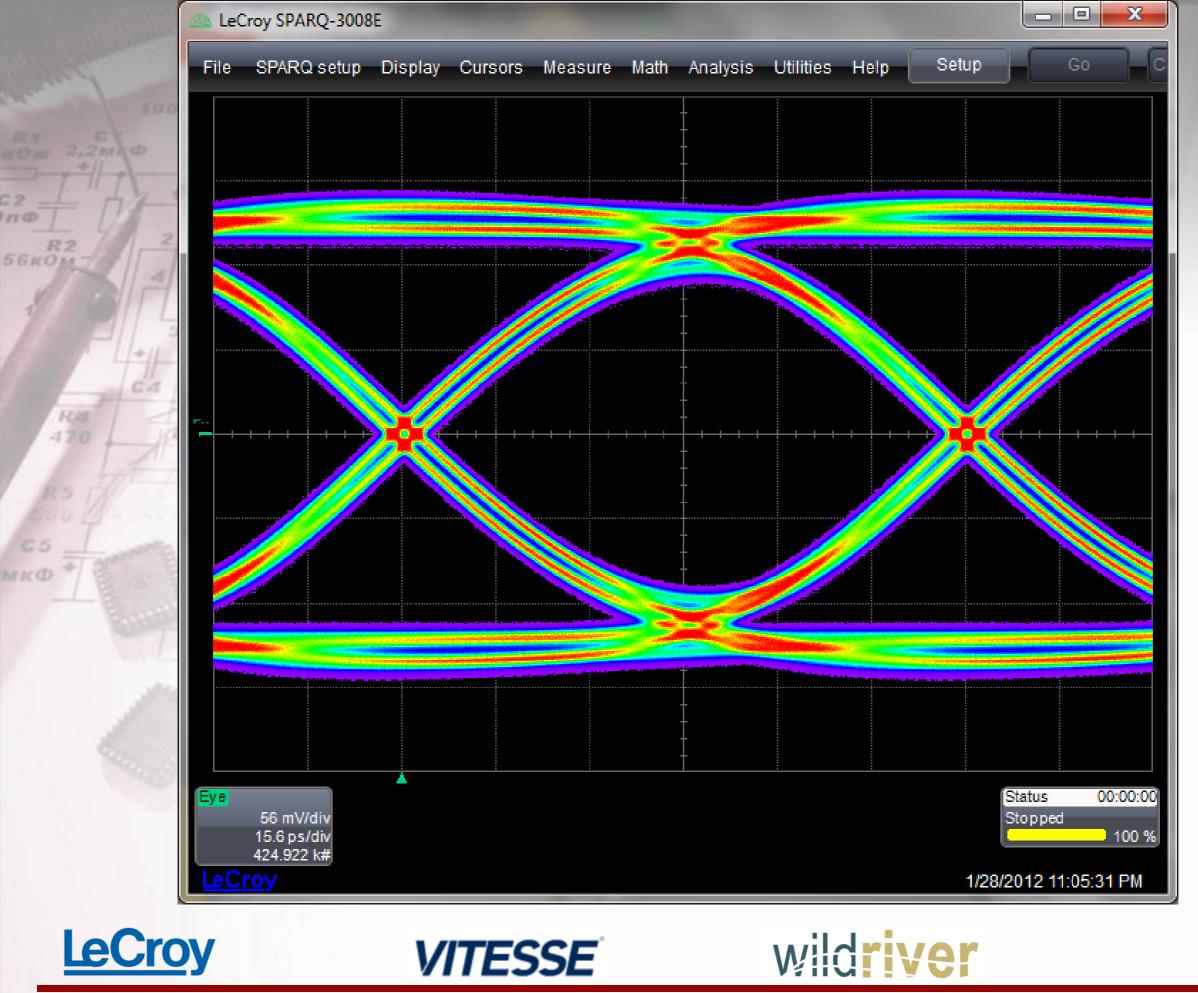


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#### **Example Analysis – 11" structure** Simultaneously view S-parameters, signals NO before/after equalization @ receiver, eye 56K( and jitter analysis LeCroy SPARQ-3008E SPARQ setup Display Cursors Measure Math Analysis Utilities Help 11" structur After emulating 11 inch stripline structur Eye formed from equalized signa SDA Jitte Tj(1e-12) Rj(sp) Dj(sp) BitRate DCD DDi 131.930 mU 2.272 mUI 99.559 mUI 10.70000 Gbit/sec 109 µUI 108.35 mUI 105.57 mUI alue SDA Eve EyeHeight EyeOne EyeZero EyeAmpl EyeWidth EyeCross EyeBER 178.7 mV 127.0 mV -127.0 mV 254.0 mV 79.3 ps 50.00 % 2.264478613e-24 5 00 dB/ 10 0 dB 160 mV/di 100 mV 500 m\ 2.00 ns/di 4.00 GHz/d 2 00 ns/di 4.00 GHz/d 500 ps/d 1 00 ns/d Electronic

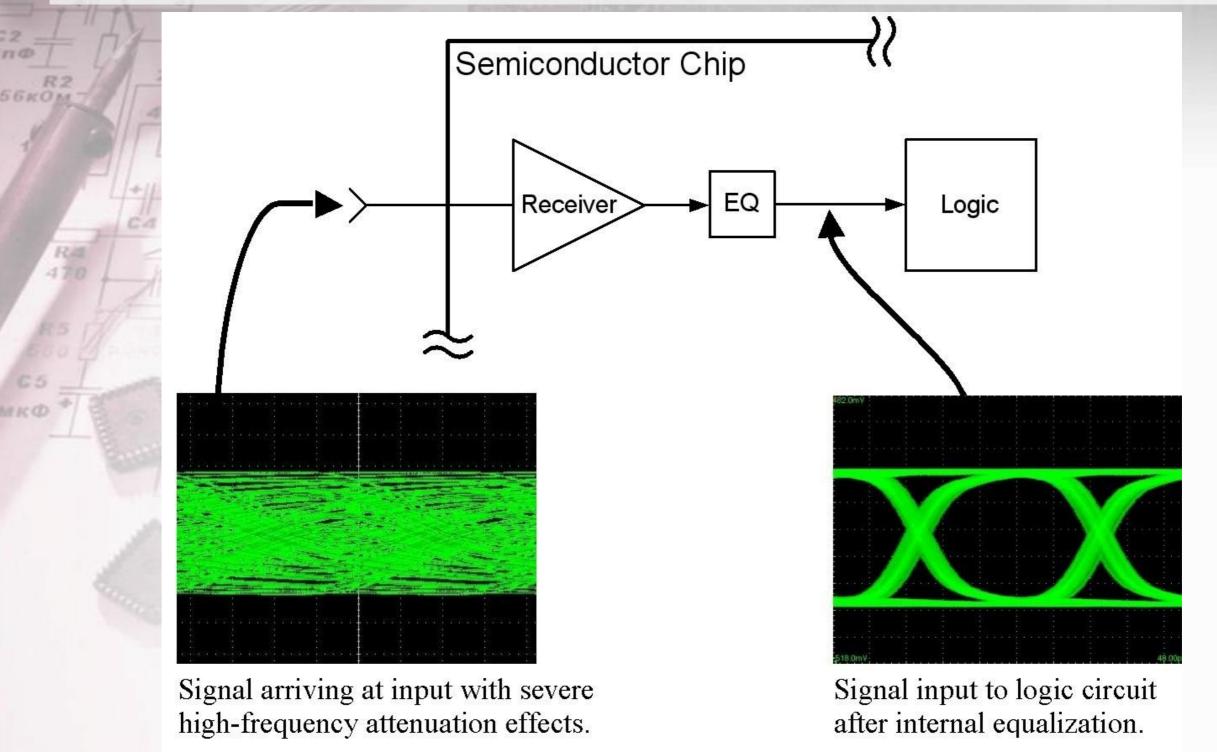
#### Equalization in light of Crosstalk

While losses increase with frequency, isolation decreases with frequency

- FFE and CTLE either maintain or increase the SNR
- Amplify higher frequencies relative to lower frequencies to compensate for channel losses
- This in turn amplifies or enhances the high frequency crosstalk
- DFE leverages its decisions back to the input of its equalization filter
  - SNR increases w/ "clean" decisions fed back
  - Depending on channel and noise characteristics, the DFE can provide at least 2 dB of output SNR improvement over CTLE and FFE equalization



#### **System Designers Are Going Blind**



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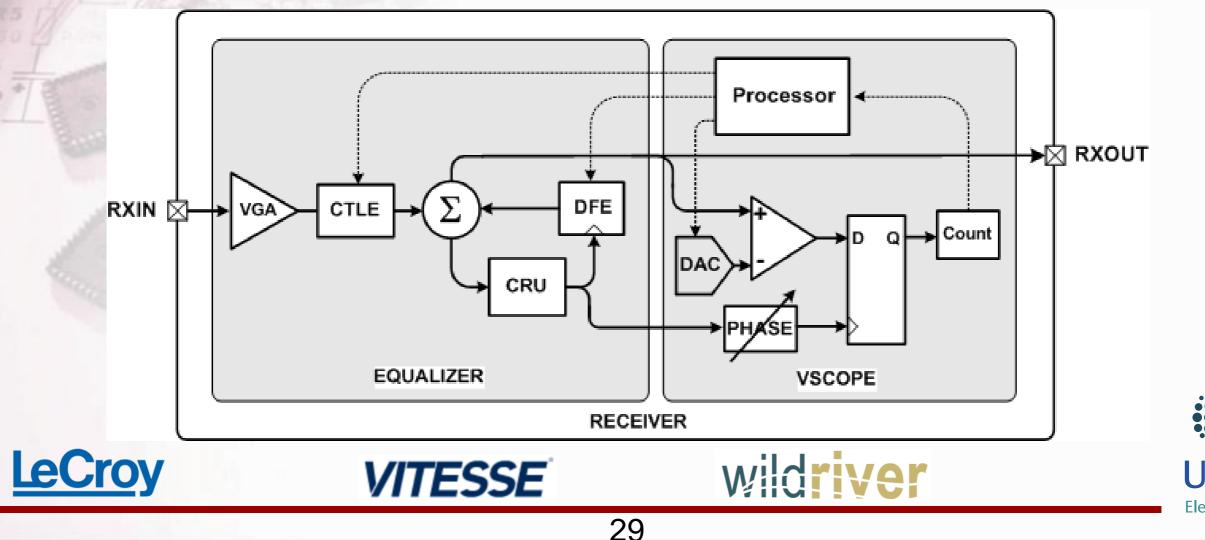
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# Equalizer Modes

Unity Gain Mode - set equalizer to unity gain
 DFE contributions = 0, CTLE to Flat frequency response and VGA gain =1

Link Monitor Mode - processor drives CTLE and DFE positions
VScope inner eye height is key metric



#### The VScope to Simulation Comparison

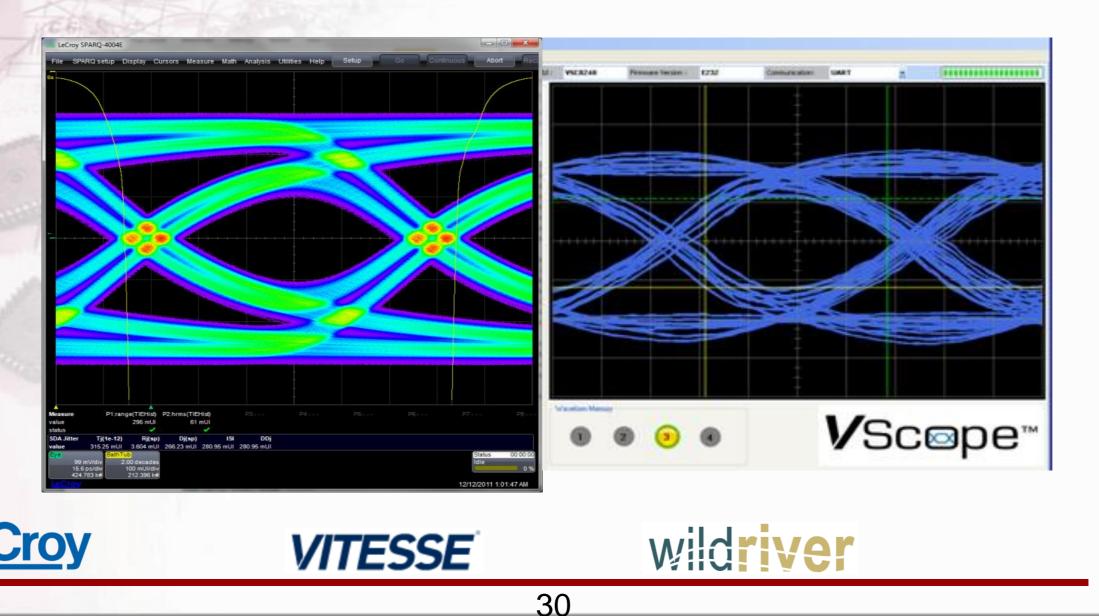
"Scope" Unity Gain Mode is remarkably similar to what the simulation produces

Key landmarks (inner eye height and width) are visible

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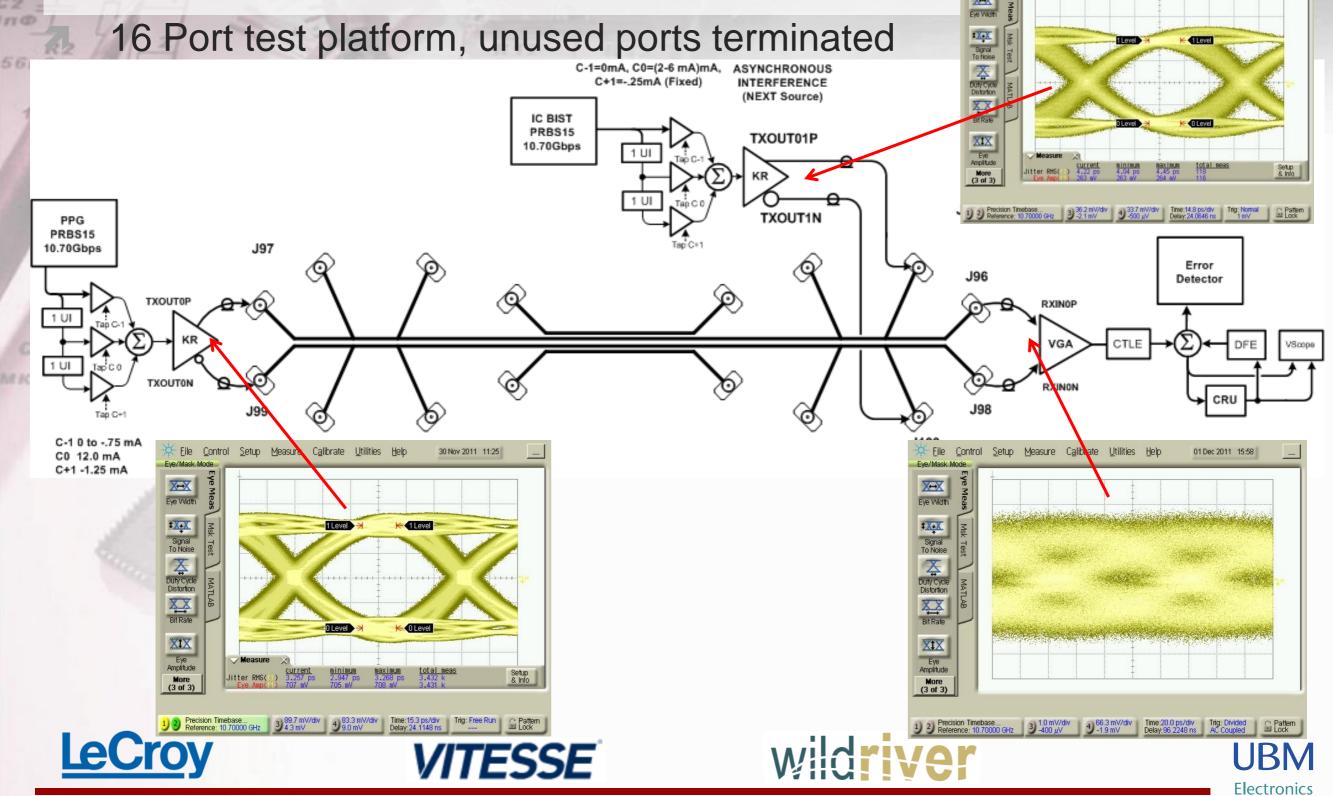
The voltage/phase resolution and sample time/thresholds determine the ability to see individual edges



#### **CrossTalk Environment Block** Diagram Elle Control Setup Measure Calibrate Utilities Help XIX

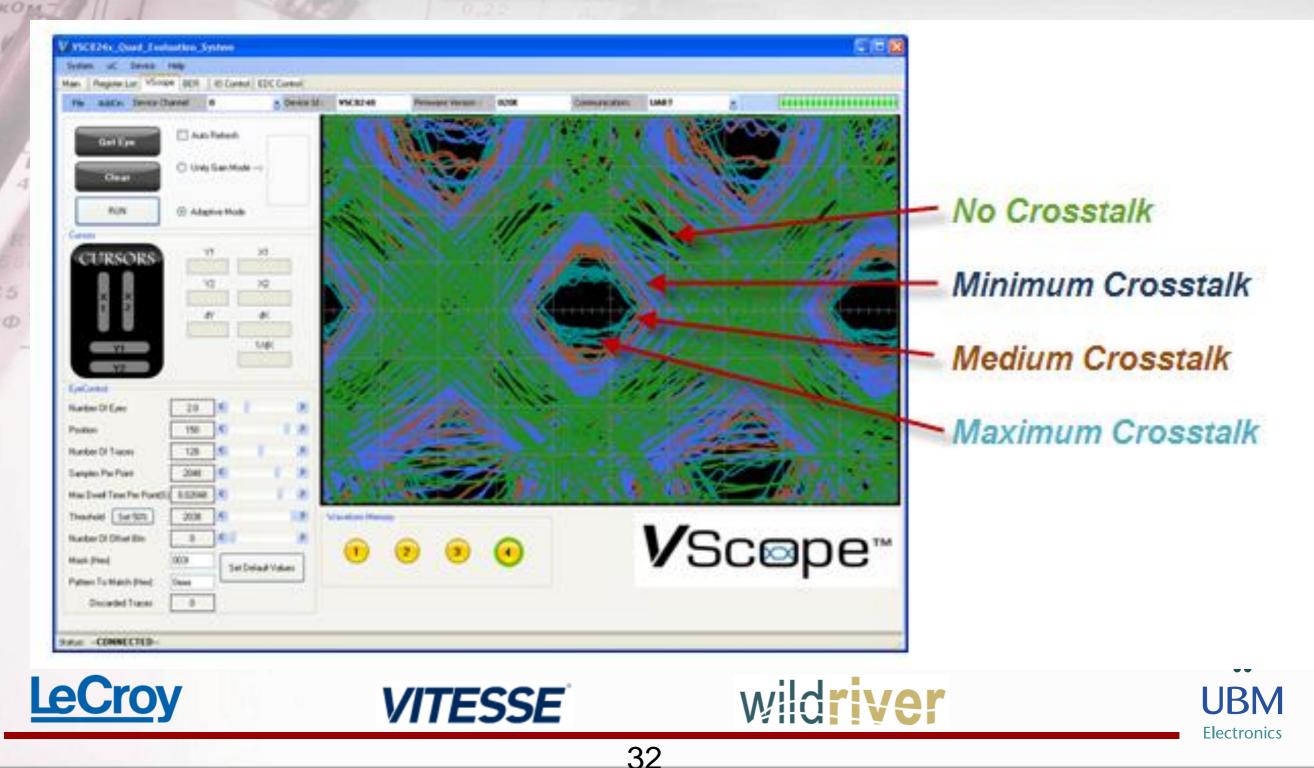
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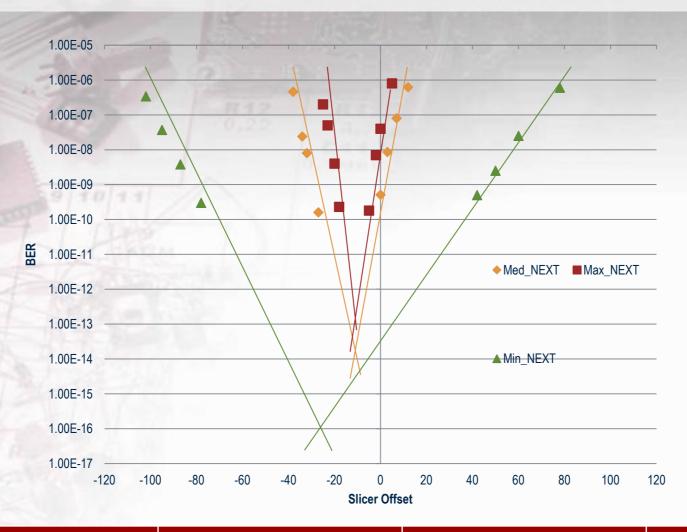


#### **VScope and NEXT Level Resolution**

Three levels of NEXT show measureable differences in inner eye height
 Enables receiver equalization filter adjustment



#### **System Margin vs. NEXT Levels**



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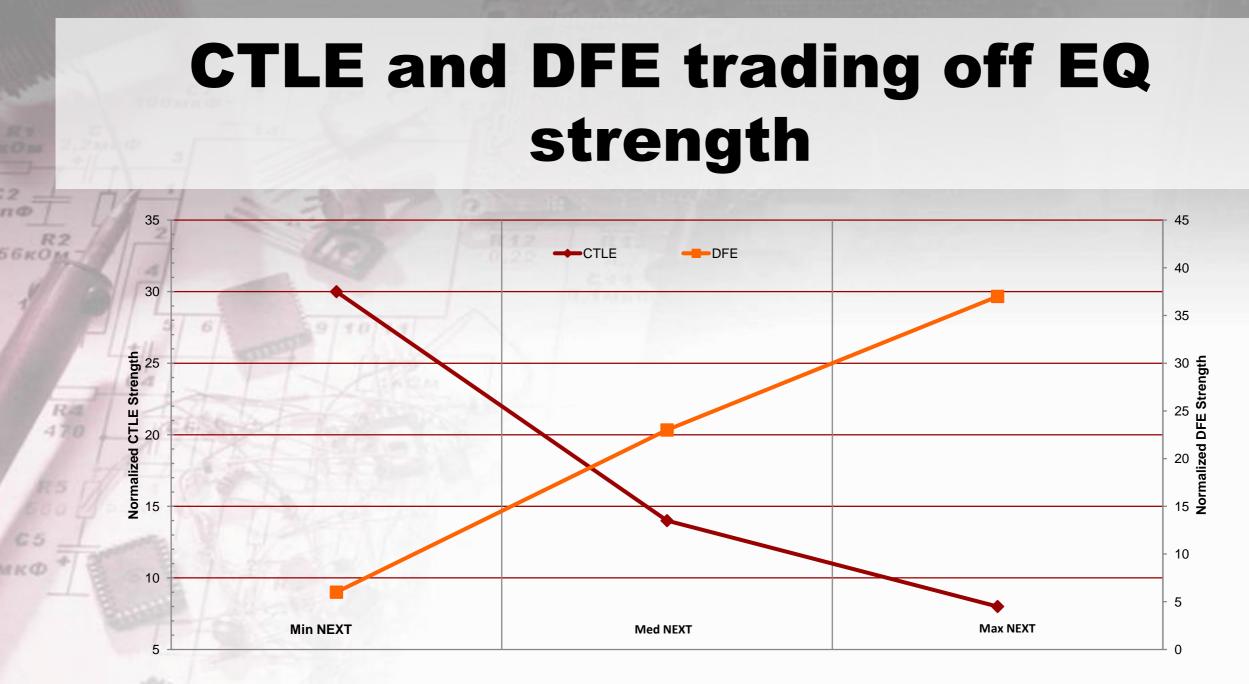
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**NEXT Level** Trial CTLE Voltage Margin @ DFE (EQ Strength) (EQ Strength) 1e-12 BER (mV) Minimum 30 6 70 1 2 Medium 22 16 14 Maximum 5 8 37 5 **LeCroy** VITESSE

**Electronics** 



In the face of different levels of crosstalk, the CTLE and DFE trade-off equalization strengths

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More DFE is required to combat SNR in Max NEXT environment

#### BER-V Margin Improvement w/ more DFE

Trial	NEXT Level	CTLE (EQ Strength)	DFE (EQ Strength)	Voltage Margin @ 1e-12 BER (mV)
3	Maximum	30	6	0
4	Maximum	14	22	0
5	Maximum	8	37	5

Table compares 3 sets of CTLE & DFE equalization settings in Max NEXT Level environment

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Trading off CTLE for more DFE equalization shows Voltage Margin improves from no margin

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#### **Crosstalk Mitigation Conclusions**

The methodology enables crosstalk aggressed test environments that can lead to better equalization tradeoffs

Embedded waveform views provide a useable metric for optimizing the equalizer

DFE equalization improves SNR, better than FFE or CTLE

Equalizer performance in the presence of crosstalk is improved with increasing DFE strength and decreasing CTLE strength

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#### **Future Work**

Quantify the NEXT environment by analyzing 16 Port Sparameter data for the test platform - Insertion loss to Crosstalk Ratio (ICR)

Investigate impact of different NEXT Transmitter frequency responses (PRBS lengths for example)

Optimize Filter tuning algorithm using additional VScope metrics





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